

Purchasing Receipts

[illegible]

PURCHASE ORDER

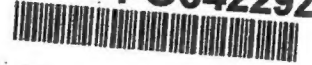


Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO042292



Supplier: ACI001-VC
Acier Ouellette Inc.
935 Boul. Du Havre
Valleyfield
QC
J6S 5L1 Canada
Phone: 800 667 4248
Fax: 450 377 5696

PO No: PO042292
PO Date: 1/16/19
Due Date: 1/23/19

Purchase Order
Revision:

Revision Date:

Ship-To Contact: Phone:

E-MAILED
JAN 16 2019

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30

Freight Terms:

Special Comments: quote no.sou0155096

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1		M304S26GA		304/316 0.018 Sheet : MATERIAL: AISI 304/316 SS SHEET ANNEALED AS PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240 receive sf	Firmed	-	1/23/19	32 sf	0 sf	32 sf	\$5.8403125/sf	\$186.89
2		M304S11GA		304/316 0.125 Sheet : MATERIAL: AISI 304/316 SS SHEET ANNEALED AS PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240	Firmed	-	1/23/19	32 sf	0 sf	32 sf	\$15.5375/sf	\$497.20
3		M304S16GA		304/316 Sheet .063 : MATERIAL: AISI 304/316 SS SHEET ANNEALED AS PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240	Firmed	-	1/23/19	192 sf	0 sf	192 sf	\$7.716/sf	\$1,481.47
4		M6061T6S.032		6061-T6 Sheet 0.032" : MATERIAL: 6061- T6/T62 ALUMINUM SHEET AS PER QQ-A- 250/11 OR AMS-QQ-A- 250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209 receive sf	Firmed	-	1/23/19	64 sf	0 sf	64 sf	\$3.688125/sf	\$236.04



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

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PURCHASE ORDER

PO042292



Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
5		M6061T6S.040 5x 10 4x12 C2		6061-T6 .040 Sheet : MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209 receive sf	Firmed	-	1/23/19	288 sf 240SF	0 sf	288 sf	\$4.7063888/sf	\$1,355.44
6		M6061T6S.063 x5 10 4x12 C2		6061-T6 .063 Sheet : MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209 receive sf	Firmed	-	1/23/19	160 sf 240SF	0 sf	160 sf	\$3.2971875/sf	\$527.55
7		M6061T6S.250 ✓		6061T6 Sheet .250 : MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209 receive sf	Firmed	-	1/23/19	32 sf 32SF	0 sf	32 sf	\$16.504687/sf	\$528.15
8		M6061T6S.080 ✓ 5x4x12		6061-T6 .080 Sheet : MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209 receive sf	Firmed	-	1/23/19	224 sf 240SF	0 sf	224 sf	\$8.945/sf	\$2,003.68
9 A		M2024T3S.050 B10		2024-T3 .050 Sheet : MATERIAL: 2024-T3 ALUMINUM SHEET AS PER QQ-A-250/4 OR AMS-QQ-A-250/4 OR AMS 4037 OR ASTM B209	Firmed	-	1/23/19	48 sf 48SF	0 sf	48 sf	\$17.05938/sf	\$818.85
10 A		M5052H32S.040 B10		5052-H32 .040 Sheet : MATERIAL: 5052-H32 ALUMINUM SHEET AS PER QQ-A-250/8 OR AMS-QQ-A-250/8 OR AMS 4016 OR ASTM B209 receive sf	Firmed	-	1/23/19	32 sf 32SF	0 sf	32 sf	\$4.65/sf	\$148.80



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO042292



Items												
Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
11		M1010S.125		1010-1025 Sheet .125 : AISI 1010-1025 OR ASTM A36/A366/A1008 OR CSA G40-21, 38W/44W/50W/60W/70W NO SCALE ON SHEET MINIMUM YIELD TENSILE STRENGTH= 28KSI MINIMUM ULIMATE TENSILE STRENGTH= 42KSI COLD ROLLED receive sf	Firmed	-	1/23/19	32 sf ✓ 325F	0 sf	32 sf At 12/01/30	\$5.4975/sf	\$175.92
Grand Total:												\$7,959.99

Order Notes

Procurement Quality Clauses

- A005 right of entry
- A012 chemical and physical test report
- A016 personnel qualification
- A017 raw material identification (as applicable)
- A026 certification of material conformance
- A041 quality management system
- A042 dart notification by supplier
- A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 1/16/19 11:01 AM dart.lavoie.chantal



ACIER OUELLETTE INC.

935, Boul. du H vre
Salaberry de Valleyfield (Qu bec) J6S 5L1
T l.: 450-377-4248 M l: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 M l: 514-336-4246 Ext.: 866-456-4242

Quotation

SOU0155096

Billed to

DART AEROSPACE LTD
1270, ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

Shipped to

1270, ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

Att : CHANTAL LAVOIE T l.: 613-632-5200

Customer N  CLI0001056
Date 2019/01/09
Revision N  0
Prices valid until 2019/01/16
Your Order N  EMAIL
Processed by Elodie Viaud
Salesman ELODIE
Carrier OUELLE SDV
Credit Terms Net 30 Days
Page 1

Product N� and description	Weight	Qty U/M	Qty U/M	Price	Pcs Nb	Price	Amount
SHEET SS 26G SS304-2B (4 X 8) NS FESS-26G3042B 10195 1 X 4' X 8' NON STOCK. 3-4 DAYS DELAY	24.40	32.00 PI2_\$CLB	32.00 PI2		1.00	186.890	186.89
SHEET SS 11G SS304-2B (4 X 8) FESS-11G483042B 3402 1 X 4' X 8' STOCK	168.00	32.00 PI2_\$CLB	1.00 UN		1.00	497.200	497.20
SHEET SS 16G SS304-2B (4 X 8) FESS-16G483042B 3419 6 X 4' X 8' STOCK	504.00	192.00 PI2_\$CLB	6.00 UN		6.00	246.918	1 481.51
ALU SHEET .032 (20G) 6061-T6 (4 X 8) NS FEAL-032486061 3100 2 X 4' X 8' NON STOCK. 3-4 DAYS DELAY	28.93	64.00 PI2_\$CLB	2.00 UN		2.00	118.020	236.04
ALU SHEET .040 (18G) 6061-T6 (4 X 8) NS FEAL-040486061 3125 9 X 4' X 8' NON STOCK. 3-4 DAYS DELAY	162.14	288.00 PI2_\$CLB	9.00 UN		9.00	150.604	1 355.44
ALU SHEET .064 (14G) 6061-T6 (4 X 8) FEAL-064486061 3175 5 X 4' X 8' STOCK	144.16	160.00 PI2_\$CLB	5.00 UN		5.00	105.510	527.55
ALU PLATE 1/4 6061-T651 (4 X 8) PAL-14486061 4242 1 X 4' X 8' STOCK	117.12	32.00 PI2_\$CLB	1.00 UN		1.00	528.150	528.15
ALU SHEET .081 (12G) 6061-T6 (4 X 8) FEAL-081486061 3199 1 X 4' X 8' STOCK	36.51	32.00 PI2_\$CLB	1.00 UN		1.00	286.240	286.24
ALU SHEET .051 (16G) 2024-T3 (4 X 12) NS FEAL-0514122024 3142 1 X 4' X 12'	34.46	48.00 PI2_\$CLB	1.00 UN		1.00	818.850	818.85

Date :

Next Page...



ACIER OUELLETTE INC.

935, Boul. du Havre
Salaberry de Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

Quotation

SOU0155096

Billed to

DART AEROSPACE LTD
1270 , ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

Shipped to

1270 , ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

Att : CHANTAL LAVOIE Tél.: 613-632-5200

Customer N° CLI0001056
Date 2019/01/09
Revision N° 0
Prices valid until 2019/01/16
Your Order N° EMAIL
Processed by Elodie Viaud
Salesman ELODIE
Carrier OUELLE SDV
Credit Terms Net 30 Days
Page 2

Product N° and description	Weight	Qty	U/M	Qty	U/M	Price	Pcs Nb	Price	Amount
NON STOCK. 4-5 DAYS DELAY ALCLAD ALUMINIUM									
ALU SHEET .040 (18G) 5052-H32 (4 X 8) NS FEAL-040485052 3124 1 X 4' X 8' NON STOCK NON STOCK. 2-3 DAYS DELAY	18.02	32.00	PI2_\$CLB	1.00	UN		1.00	148.800	148.80
CR SHEET 11G (4 X 8) FECR-11G48 3269 1 X 4' X 8' STOCK	160.00	32.00	PI2_\$CLB	1.00	UN		1.00	175.920	175.92
1010 NOT AVAILABLE.									
FLAT ALU 1/2 X 2 1/2 6061-T6 * FAL-12212 2479 SAW CUT SCIE 1 1 X 12' STOCK	17.63	12.00	PI_\$CLB	12.00	PI		1.00	60.700	60.70
		1.00	UN	1.00					
FLAT ALU 1 X 4 6061-T6 * FAL-14 2532 3 X 12' STOCK	172.80	36.00	PI_\$CLB	36.00	PI		3.00	213.666	641.00
FLAT ALU 1/4 X 6 6061-T6 * FAL-146 2529 1 X 20' STOCK	35.28	20.00	PI_\$CLB	20.00	PI		1.00	134.050	134.05
FLAT ALU 5/8 X 1 1/2 6061-T6 * FAL-58112 2631 1 X 12' STOCK	13.24	12.00	PI_\$CLB	12.00	PI		1.00	56.380	56.38
FLAT ALU 5/8 X 2 1/2 6061-T6 NS FAL-58212-V 8753 1 X 12' NON STOCK. 3-4 DAYS DELAY	22.06	12.00	PI_\$CLB	12.00	PI		1.00	121.960	121.96

Date :

Next Page...

Chantal Lavoie

From: Smalley, Donna <donna.smalley@twmetals.com>
Sent: Monday, February 11, 2019 1:20 PM
To: Chantal Lavoie
Subject: RE: quote

Donna Smalley
Inside Account Manager
TW Metals, LLC - Rochester, NY
Phone 585-768-5600
Fax 585-768-5601
Direct 585-768-5604
800-203-8000

From: Chantal Lavoie <clavoie@dartaero.com>
Sent: Monday, February 11, 2019 1:02 PM
To: Smalley, Donna <donna.smalley@twmetals.com>
Subject: quote

Good afternoon Donna,
Please advise price and delivery on mat'l.

2024t3 angle 0.750" x 0.750" x 0.063 wall x 36 ft regret

4130N round tubing 0.750" x .049" wall x 100 ft STOCK 100 FT AT \$4.50 FT

Thanks
Chantal

Chantal Lavoie
Purchasing Coordinator

DART AEROSPACE
T 1 613 632-5200
F 1 613 632-1053
E clavoie@dartaero.com
1 800 556-4166
www.dartaerospace.com



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**ACIER QUELLETTE INC.**

935, Boul. du Hâvre
Salaberry de Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

DELIVERY - CLIENT

CO00132284

Billed to

DART AEROSPACE LTD
1270 , ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

Shipped to

1270 , ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

Instruction F-M

Att : CHANTAL LAVOIE Tél.: 613-632-5200
Delivery Route 5

Customer N° CLI0001056
Date 2019/02/13
Delivery date 2019/02/20
Your order N° PO042292
Processed by Elodie Viaud
Salesman Elodie Viaud
Carrier QUELLETTE VALLEYFIELD
Credit Terme Net 30 Days

Credit Term										Net 30 Days		
Product Description	Weight	Qty	UM	PCS NB			Internal Use Only					
				CMD	EXP	B/O	IN	I	S	C	OUT	
1 SHEET SS 26G SS304-2B NS FESS-26G3042B 10195 5 X 4' X 8' + SKID PO042292 LINE 1 HEAT : 5P622 <i>AK</i> AC23667-MAG-2019/02/18 (STJ)	122.00	160.00	PI2_\$CLB		5X							
UN_\$UN			0.00									
Note : ATTENTION: MILL TEST REQUIS												

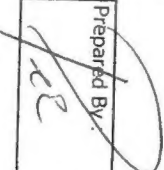
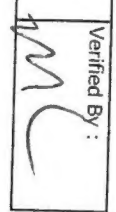
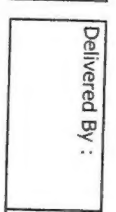
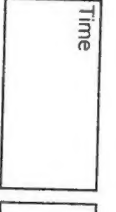


Note : ATTENTION: MILL TEST REQUIS

Conditions :

All sold and delivered materials remain the property of "Acier Quellette Inc" until payment is made in full, complete and cashed. All lost materials are at the buyer's expense. The warranty offered by "Acier Quellette Inc." is the same as offered and honored by the manufacturer and his warranty is transferred by "Acier Quellette Inc." to the client. The buyer hereby accepts to respect the following conditions: Net 30 days from billing date and the buyer accepts to pay administration charges of 2% per month (24% per annum) on all past due amounts over 30 days. Any default in respect with this contract will lead to payment by acceleration and permits to the seller, at his choice to claim for the balance due or the repossession of the goods sold. All claims must be made within five (5) days with this document enclosed. Any merchandise that has been damaged, cut or modified cannot be returned. All goods returned must be with our authorization and are subject to a 25% restocking charge.

Total Weight (lbs) : 122.00

NIR : R-109516-6

Prepared By : 	Verified By : 	Delivered By : 	Time 
Customer's Signature 			Date 

132284

Dart

P041926 C212149

23667N



運錫鋼鐵股份有限公司
YUEN CHANG STAINLESS STEEL CO., LTD.

檢驗證明書
INSPECTION CERTIFICATE
列印日期: 2018/05/03

高雄市前金區中正路235號13F
13F, No. 235 Jungjeng 4th Road, Chianjin
Chiuh, Kaohsiung, Taiwan
TEL: 886-7-9695858 FAX: 886-7-9685768
http://www.yuenchang.com.tw

TAIWAN

Prime Cold Rolled Stainless Steel Sheets, Sili Edge 304L 2B Finish With Paper Interleaved As Per PO# P041926/P041958																	
商品描述 Desc. Of Goods	項目 Item	鋼卷編號 Coil No.	來源國 Origin	爐號 Heat No.	鋼種 Steel Grade	表面 Finish	產品尺寸 Thickness x Width x Length	淨重 Net Weight (LBS)									
	CC009	5P622405-014 ✓	Taiwan	SP622	304L	2B	26GA x 48" x 96"	2,817.51									
	CC013	5P079402-005 ✓	Taiwan	SP079	304L	2B	24GA x 48" x 96"	3,379.69									
	CC030	5J323401-044 ✓	Taiwan	5J323	304L	2B	20GA x 36" x 120"	593.05									
	CC033	KA605D7350W00-026 ✓	China	A1602198	304L	2B	20GA x 48" x 96"	3,190.09									
	CC031	KA605D7350W00-024 ✓	China	A1602198	304L	2B	20GA x 48" x 120"	2,729.32									
	CC032	KA605D7350W00-025 ✓	China	A1602198	304L	2B	20GA x 48" x 120"	2,718.30									
	CC020	5P790404A-009 ✓	Taiwan	5P790	304L	2B	18GA x 48" x 96"	3,507.55									
	CC021	5P625404B-027 ✓	Taiwan	5P625	304L	2B	18GA x 48" x 120"	3,692.74									
化學成分 Chemical Composition (%)																	
Item	C	Si	Mn	P	S	Cr	Ni	N	Mo	Cu	Others	T.S N/MM2	Y.S(0.2%) N/MM2	Elong (%)	HRB	HRBW	HV
CC009	0.023	0.400	1.410	0.035	0.0026	18.170	8.030	0.072	0.130	0.220		671	319	56.0			181.0
CC013	0.023	0.390	1.400	0.027	0.0067	18.170	8.030	0.075	0.130	0.250		654	309	57.0			171.0
CC030	0.022	0.350	1.380	0.027	0.0029	18.320	8.040	0.075	0.100	0.190		664	340	50.0			187.0
CC033	0.014	0.480	1.600	0.032	0.0020	18.100	8.000	0.050				650	264	57.0	82.0		
CC031	0.014	0.480	1.600	0.032	0.0020	18.100	8.000	0.050				650	264	57.0	82.0		
CC032	0.014	0.480	1.600	0.032	0.0020	18.100	8.000	0.050				650	264	57.0	82.0		
CC020	0.018	0.400	1.410	0.031	0.0032	18.160	8.010	0.073	0.070	0.190		650	309	55.0			176.0
CC021	0.023	0.390	1.410	0.033	0.0068	18.120	8.030	0.070	0.080	0.240		643	310	56.0			176.0
茲證明本廠所製產品，均依材料規格製造及試驗，並符合規格之要求。 We hereby certify that the products described herein have been manufactured and tested with satisfactory results in accordance with the requirement of the above material specification.										QC Manager David Wang							
本產品無輻射污染，並且不含汞。The material described above is free from radiation contamination and mercury. 本證明書符合EN10204/Type 3.1 認證。Inspection certificate in accordance with EN10204/Type 3.1. 本廠所製產品均符合ASTM A240規範要求。All the above products conform to the requirements specified in ASTM A240.										ASTM A666/A240/A480 ASME/SA480, EN10204-3.1 EN10088-2, EN10028-7							

Heat: SP622



運通鋼鐵股份有限公司

YUEN CHANG STAINLESS STEEL CO., LTD.

檢驗證明書

INSPECTION CERTIFICATE

列印日期 ISSUE DATE: 2018/05/03

高雄市前金區中正路233號13F
13F, No. 235 Jungleng 4th Road, Chianjin
Chiou, Kaohsiung, Taiwan
TEL: 886-7-9695858 FAX: 886-7-9685768
http://www.yuenchang.com.tw

Prime Cold Rolled Stainless Steel Sheets, Slit Edge 304L 2B Finish With Paper Interleaved As Per PO# P041926/P041958																	
項目 Item	鋼捲編號 Coil No.	來源國 Origin	爐號 Heat No.	鋼種 Steel Grade	表面 Finish	產品尺寸 Thickness x Width x Length	淨重 Net Weight (LBS)										
CC022	SP625404B-028 ✓	Taiwan	SP625	304L	2B	18GA x 48" x 120"	3,692.74										
CC002	FA802A2710T20-015 ✓	China	A0800469	304L	2B	18GA x 60" x 120"	2,134.08										
CC003	FA802A2710T20-016 ✓	China	A0800469	304L	2B	18GA x 60" x 120"	2,037.07										
CC010	SP627401-021 ✓	Taiwan	SP627	304L	2B	16GA x 48" x 96"	3,079.86										
CC011	SP627401-024 ✓	Taiwan	SP627	304L	2B	16GA x 48" x 96"	3,079.86										
CC012	SP627401-025 ✓	Taiwan	SP627	304L	2B	16GA x 48" x 96"	3,077.65										
CC007	SP627401-017 ✓	Taiwan	SP627	304L	2B	16GA x 48" x 120"	2,718.30										
CC008	SP627401-019 ✓	Taiwan	SP627	304L	2B	16GA x 48" x 120"	2,903.49										
機械性質 Mechanical Properties																	
Item	C	Si	Mn	P	S	Cr	Ni	N	Cu	Mo	Others	T.S N/MM2	Y.S(0.2%) N/MM2	Elong (%)	HB	HRB	HV
CC022	0.023	0.390	1.410	0.033	0.0068	18.120	8.030	0.070	0.240	0.080		643	310	56.0			176.0
CC002	0.021	0.490	1.550	0.030	0.0010	18.100	8.000	0.050				666	273	55.0		85.0	
CC003	0.021	0.490	1.550	0.030	0.0010	18.100	8.000	0.050				666	273	55.0		85.0	
CC010	0.021	0.430	1.360	0.032	0.0006	18.140	8.050	0.081	0.260	0.110		654	325	52.0			182.0
CC011	0.021	0.430	1.360	0.032	0.0006	18.140	8.050	0.081	0.260	0.110		654	325	52.0			182.0
CC012	0.021	0.430	1.360	0.032	0.0006	18.140	8.050	0.081	0.260	0.110		654	325	52.0			182.0
CC007	0.021	0.430	1.360	0.032	0.0006	18.140	8.050	0.081	0.260	0.110		654	325	52.0			182.0
CC008	0.021	0.430	1.360	0.032	0.0006	18.140	8.050	0.081	0.260	0.110		654	325	52.0			182.0
茲證明本表所列產品，均係材料精製及試驗，並符合規格之要求。 We hereby certify that the products described herein have been manufactured and tested with satisfactory results in accordance with the requirement of the above material specification.																	
本產品無輻射污染，並且不含汞。The material described above is free from radiation contamination and mercury.																	
本證明書符合EN10204/Type 3.1附錄。Inspection certificate in accordance with EN10204/Type 3.1.																	
本表所列產品均符合ASTM A240規範要求。All the above products conform to the requirements specified in ASTM A240.																	
ASTM A666/A240/A480 ASME/SA480, EN10204-3.1 EN10088-2, EN10028-7																	
QC Manager																	
ISO 9001																	
David Wang																	



逆錫鋼鐵股份有限公司
YUEN CHIANG STAINLESS STEEL CO., LTD.

檢驗證明書

INSPECTION CERTIFICATE

列印日期 ISSUE DATE: 2018/05/03

高橋市新舍區中正路235號13F
13F, No. 235 Jungjeng 4th Road, Tainan
Chiu, Kashiung, Taiwan
TEL: 886-7-9695858 FAX: 886 / 9685758
http://www.yuenchang.com.tw

Prime Cold Rolled Stainless Steel Sheets, Silt Edge
304L 2B Finish With Paper Interleaved
As Per PO# P041926/P041958

項目 Item	鋼捲編號 Coil No.	來源國 Origin	爐號 Heat No	鋼種 Steel Grade	表面 Finish	產品尺寸 Thickness x Width x Length	淨重 Net Weight (LBS)
CC004	FA803A9350T00-017	China	A0800942	304L	2B	16GA x 60" x 120"	3,165.84
CC005	FA803A9350T00-019	China	A0800942	304L	2B	16GA x 60" x 120"	3,165.84
CC006	FA803A9350T00-020	China	A0800942	304L	2B	16GA x 60" x 120"	3,165.84
CC034	9L076Y08-018	Taiwan	9L076	304L	2B	12GA x 48" x 96"	2,863.21
CC035	9L076Y08-019	Taiwan	9L076	304L	2B	12GA x 48" x 96"	2,870.42
CC036	9L076Y08-030	Taiwan	9L076	304L	2B	12GA x 48" x 120"	3,249.61
CC001	FA803A9250W00-030	China	A0800943	304L	2B	12GA x 60" x 96"	2,762.39
CC014	9K316L01-020	Taiwan	9K316	304L	2B	11GA x 48" x 96"	3,571.49

化學成分 Chemical Composition (%)

Item	C	Si	Mn	P	S	Cr	Ni	N	Cu	Mo	Others	T.S N/MM2	Y.S(0.2%) N/MM2	Elong (%)	HB	HRB	HRRW	HV
CC004	0.020	0.450	1.560	0.031	0.0020	18.200	8.100	0.050				648	282	56.0		83.0		
CC005	0.020	0.450	1.560	0.031	0.0020	18.200	8.100	0.050				648	282	56.0		83.0		
CC006	0.020	0.450	1.560	0.031	0.0020	18.200	8.100	0.050				648	282	56.0		83.0		
CC034	0.021	0.500	1.650	0.031	0.0010	18.170	8.000	0.040	0.030	0.050		668	298	52.0			85,000	
CC035	0.021	0.500	1.650	0.031	0.0010	18.170	8.000	0.040	0.030	0.050		668	298	52.0			85,000	
CC036	0.021	0.500	1.650	0.031	0.0010	18.170	8.000	0.040	0.030	0.050		668	298	52.0			85,000	
CC001	0.018	0.520	1.520	0.031	0.0010	18.200	8.000	0.050				633	271	60.0		82.0		
CC014	0.021	0.380	1.310	0.071	0.0030	18.230	8.050	0.053	0.020	0.030		643	282	53.0			82,000	

茲證明本廠所製產品，均係材料規格符合及試驗，並符合規格之要求。

We hereby certify that the products described herein have been manufactured and tested with satisfactory results in accordance with the requirement of the above material specification.

本產品無輻射污染，並且不含汞。The material described above is free from radiation contamination and mercury.

本廠所製產品符合EN10204/Type 3.1認證。Inspection certificate in accordance with EN10204/Type 3.1

本廠所製產品均符合ASTM A240規範要求。All the above products conform to the requirements specified in ASTM A240.

ASTM A566/A240/A480 ASME/SA480, EN10204-3.1 EN10086-2, EN10028-7

QC Manager

ISO 9001

David Wang



鐸錫鋼鐵股份有限公司

YUEN CHANG STAINLESS STEEL CO., LTD.

PO41958 C212170

檢驗證明書

INSPECTION CERTIFICATE

列印日期 ISSUE DATE: 2018/05/03

臺灣市金區中正路235號13F
13F, No. 235 Jungjeng 4th Road, (Nianjin)
Chiu, Kaohsiung, Taiwan
TEL: 886-7-9695858 FAX: 886-7-9685768
http://www.yuenchang.com.tw

Prime Cold Rolled Stainless Steel Sheets, Silt Edge 304L 2B Finish With Paper Interleaved As Per PO# P041926/P041958																		
項目 Item	規格編號 Coil No.	來源國 Origin	爐號 Heat No.	鋼種 Steel Grade	表面 Finish	產品尺寸 Thickness x Width x Length		淨重 Net Weight (LBS)										
CC015	9K316L01-021 ✓	Taiwan	9K316	304L	2B	11GA x 48" x 96"		3,569.28										
CC016	9K316L01-023 ✓	Taiwan	9K316	304L	2B	11GA x 48" x 96"		3,569.28										
CC017	9K316L01-024 ✓	Taiwan	9K316	304L	2B	11GA x 48" x 96"		3,567.08										
CC018	9K316L01-025 ✓	Taiwan	9K316	304L	2B	11GA x 48" x 96"		3,571.49										
CC019	9K316L01-026 ✓	Taiwan	9K316	304L	2B	11GA x 48" x 96"		3,567.08										
CD004	5P622405-012 ✓	Taiwan	5P622	304L	2B	26GA x 48" x 96"		2,167.15										
CD005	5P622405-013 ✓	Taiwan	5P622	304L	2B	26GA x 48" x 96"		2,164.94										
CD006	5P790404A-008 ✓	Taiwan	5P790	304L	2B	18GA x 48" x 96"		3,626.60										
化學成分 Chemical Composition (%)																		
Item	C	Si	Mn	P	S	Cr	Ni	N	Cu	Mo	Others	T.S N/MM2	Y.S(0.2%) N/MM2	Elong (%)	HB	HRB	HRRW	HV
CC015	0.021	0.380	1.310	0.021	0.0030	18.230	8.050	0.053	0.020	0.030		643	282	53.0			82.000	
CC016	0.021	0.380	1.310	0.021	0.0030	18.230	8.050	0.053	0.020	0.030		643	282	53.0			82.000	
CC017	0.021	0.380	1.310	0.021	0.0030	18.230	8.050	0.053	0.020	0.030		643	282	53.0			82.000	
CC018	0.021	0.380	1.310	0.021	0.0030	18.230	8.050	0.053	0.020	0.030		643	282	53.0			82.000	
CC019	0.021	0.380	1.310	0.021	0.0030	18.230	8.050	0.053	0.020	0.030		643	282	53.0			82.000	
CD004	0.023	0.400	1.410	0.035	0.0026	18.170	8.030	0.072	0.220	0.130		671	319	56.0				181.0
CD005	0.023	0.400	1.410	0.035	0.0026	18.170	8.030	0.072	0.220	0.130		671	319	56.0				181.0
CD006	0.018	0.400	1.410	0.031	0.0032	18.160	8.010	0.073	0.190	0.070		650	309	55.0				176.0
機械性質 Mechanical Properties											QC Manager							
											ISO 9001							
											David Wang							

We hereby certify that the products described herein have been manufactured and tested with satisfactory results in accordance with the requirement of the above material specification.

茲證明本場所列產品，均按材料規格製造及試驗，並符合規格之要求。

本產品無輻射污染，並且不含汞。The material described above is free from radiation contamination and mercury.

本場明應符合EN10204/Type 3.1規範。Inspection certificate in accordance with EN10204/Type 3.1.

本場所列產品均符合ASTM A240規範要求。All the above products conform to the requirements specified in ASTM A240.

ASTM A666/A240/A480 ASME/SA480, EN10204-3.1 EN10088-2, EN10028-7

We hereby certify that the products described herein have been manufactured and tested with satisfactory results in accordance with the requirement of the above material specification.

本產品無放射性污染，並且不含汞。The material described above is free from radiation contamination and mercury.

本證明書符合EN10204/Type 3.1之要求。Inspection certificate in accordance with EN10204/Type 3.1.

本證明書均符合ASTM A240之要求。All the above products conform to the requirements specified in ASTM A240.

ASTM A666/A240/A480 ASME/SA480, EN10204-3.1 EN10088-2, EN10028-7

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: AISI 304/316 SS SHEET
ANNUELED

SPECIFICATION:

MIL-S-5059
OR AMS 5513 (304)
OR AMS 5524 (316)
OR ASTM A240
OR ASME SA240

FINISH:

FINISH
UNPOLISHED No. 1
UNPOLISHED No. 2D
UNPOLISHED No. 2B
POLISHED No. 3
POLISHED No. 4
BUFFED No. 6
BUFFED No. 7
BUFFED No. 8

DART NUMBER
IDENTIFIER

PART NUMBER:

M304S TT GA #P
GA

WHERE "TT" = GAUGE THICKNESS
WHERE "#P" = FINISH IDENTIFIER

EG. 16 GAUGE SS SHEET 2B FINISH = M304S16GA
EG. 16 GAUGE SS SHEET No. 4 POLISHED = M304S16GA4P

GAUGE THICKNESS REFERENCE:

GAUGE	NOM. THICK. (IN.)	THICKNESS RANGE (IN.)
26	0.01875	0.0178 - 0.019
25	0.021875	0.0189 - 0.023
24	0.025	0.024 - 0.026
23	0.028125	0.027 - 0.029
22	0.03125	0.030 - 0.032
21	0.034375	0.033 - 0.036
20	0.0375	0.036 - 0.040
19	0.04375	0.041 - 0.046
18	0.050	0.047 - 0.052
17	0.05625	0.053 - 0.058
16	0.0625	0.059 - 0.065
15	0.0703125	0.066 - 0.072
14	0.078125	0.073 - 0.083
13	0.09375	0.084 - 0.098
12	0.109375	0.099 - 0.114
11	0.125	0.115 - 0.130
10	0.140625	0.131 - 0.145
9	0.15625	0.146 - 0.160
8	0.171875	0.161 - 0.176
7	0.1875	0.182 - 0.194
6	0.2031	0.194 - 0.212
5	0.2188	0.201 - 0.228
4	0.2344	0.225 - 0.243
3	0.2500	0.238 - 0.262
2	0.2656	0.254 - 0.278
1	0.2813	0.269 - 0.293
0	0.3125	0.301 - 0.325

RELEASED

2015 FEB 04

ECN 15-122 4

D	ADDED GAUGES 0-7.	AJS	15.01.06
C	DEFINED FINISH OPTION (ZN CB) AND EXAMPLE OF MATERIAL FIN WITH FINISH OTHER THAN 2B (ZN B6).	MB	12.08.20
B	REFORMAT DWG. ADD ASTM/ASME SPECS (ZN D8-1), ADD GAUGE REF (CB-1), REF PAR 08-020A	CP	09.06.01
A	NEW ISSUE	DS	01.09.24
REV.	DESCRIPTION	BY	DATE
DESIGN	DS		
DRAWN	AJS		
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	15.01.06		

DART AEROSPACE LTD

HAWKESBURY, ONTARIO, CANADA

DRAWING NO.

M304S

TITLE

304/316 SS SHEET

SCALE

NTS

REV. D

SHEET 1 OF 1

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MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M3452664
 DATE: 19/02/20

PO / BATCH NO.: P0042292/S155268

MATERIAL CERT REC'D: Yes
 QUANTITY RECEIVED: 1605F
 QUANTITY INSPECTED: 1605F
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 266
 THICKNESS RECEIVED: 0.018"
 SHEET SIZE ORDERED: 4'x8'
 SHEET SIZE RECEIVED: 4'x8'

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	<input checked="" type="checkbox"/>	N	dents on side (each sheet)
CORRECT FINISH	<input checked="" type="checkbox"/>	N	
CORROSION	Y	<input checked="" type="checkbox"/>	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/>	N	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="checkbox"/>	N	ASTM A240
CORRECT THICKNESS	<input checked="" type="checkbox"/>	N	
PHOTO REQUIRED	Y	<input checked="" type="checkbox"/>	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/>	N	MT-SP622
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/>	N	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/>	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	<input checked="" type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	<input checked="" type="checkbox"/>	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS 61</u> DATE: <u>FEB 20 2019</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



ACIER OUELLETTE INC.

935, Boul. du Havre
Salaberry de Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

DELIVERY - CLIENT

Copy

CO00131281

Billed to

DART AEROSPACE LTD
1270, ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

Shipped to

1270, ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

Att : CHANTAL LAVOIE Tél.: 613-632-5200

Instruction F-M

Delivery Route 5

Customer N° CLI0001056
Date 2019/02/06
Delivery date **2019/02/20**
Your order N° PO042292
Processed by Elodie Viaud
Salesman ELODIE VIAUD
Carrier OUELLETTE VALLEYFIELD
Credit Terme Net 30 Days

Product Description	Weight	Qty	UM	PCS NB			Internal Use Only		
				CMD	EXP	B/O	IN	I	S C
1 ALU SHEET .051 (16G) 2024-T3 (4 X 12) FEAL-0514122024 3142 1 X 4' X 12' PO042292-LINE 9 MHU 2309566 LOT: 30290889 ASSEMBLAGE AC23467-RA-2019/02/18 (STJ)	34.46	48.00	PI2_\$CLB		4' X 12'				
		1.00	UN						
		1.00	UN_\$UN						

Note : ATTENTION: MILL TEST REQUIS

CHINESE MATERIAL ACCEPTED FOR THIS ORDER

Total Weight (Lbs) : 34.46 **NIR :** R-109516-6

Conditions :

All sold and delivered materials remain the property of "Acier Ouellette Inc" until payment is made in full, complete and cashed. All lost materials are at the buyer's expense. The warranty offered by "Acier Ouellette Inc." is the same as offered and honored by the manufacturer and his warranty is transferred by "Acier Ouellette Inc." to the client. The buyer hereby accepts to respect the following conditions: Net 30 days from billing date and the buyer accepts to pay administration charges of 2% per month (24% per annum) on all past due amounts over 30 days. Any default in respect with this contract will lead to payment by acceleration and permits to the seller, at his choice to claim for the balance due or the repossession of the goods sold. All claims must be made within five (5) days with this document enclosed. Any merchandise that has been damaged, cut or modified cannot be returned. All goods returned must be with our authorization and are subject to a 25% restocking charge.

Prepared By :	Verified By :	Delivered By :	Time
Customer's Signature			Date

Certificat de Conformité

Date	# Facture
2019-02-14	H145396

Paris

Facturé à:

ACIER OUELLETTE INC.
DIVISION SALABERRY-DE-VALLEYFIELD
935 BOUL. DU HAVRE
SALABERRY-DE-VALLEYFIELD, QC J6S 5L1

Expédié à:

ACIER OUELLETTE INC.
DIVISION SALABERRY-DE-VALLEYFIELD
935 BOUL. DU HAVRE
SALABERRY-DE-VALLEYFIELD, QC J6S 5L1
514 336 4248

Ceci certifie que le matériel mentionné en rubrique est conforme aux spécifications suivantes:

Votre numéro de commande		Date d'expédition	Via	F.A.B.
23467		2019-02-14	Pick-up	
Qté	Article	Description		
1	f-Feu Alu	Feuille Aluminium 2024T3 QQA250 5 ALCLAD P.P.L.COT .050" X 48" X 144" TPS sur les ventes TVQ sur les ventes		

131281

Dart

23467N

(3P)

KAISER ALUMINUM FABRICATED PRODUCTS

Best in Class

CERTIFIED TEST REPORT
<http://Online.KaiserAluminum.com>

Kaiser Aluminum
 Trentwood Works
 PO Box 15108 Spokane Valley WA 99215-6108
 16000 E Euclid
 Spokane Valley, WA 99216
 (800) 367-2586

CUSTOMER PO NUMBER: U10986-4		WORK PACKAGE:		CUSTOMER PART NUMBER:		SHIP UNLOAD: 1045327		GOVT CONTRACT NUMBER:	
KAISER ORDER NUMBER: 1280085-3		SHIP DATE: 02/07/2019		ALLOY: 2024		CLAD: ALCLAD		TEMPER: T3	
WEIGHT SHIPPED: 3284 LB		QUANTITY: 93 PCS EST.		TRUCK B/L #: 2078971		GAUGE: 0.0500 IN ✓		PRODUCT DESCRIPTION: HT Flat Sheet	
						DIAMETER/WIDTH: 48.000 IN ✓		LENGTH: 144.000 IN ✓	

MHU 2309566: LOT 302908B9: 93 pieces

Certified Specifications

AMS-QQ-A-250/5/RevB~AMS4462/RevA~ASTM B 209/Rev14~CMMP 019/RevD~CMMP 025/RevV

Test Code: 1505

Test Results:

Lot: 302908B9

KAISER ALUMINUM

FABRICATED PRODUCTS

Best in Class

CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

Kaiser Aluminum
Trentwood Works
PO Box 15108 Spokane Valley WA 99215-5108
15000 E Euclid
Spokane Valley, WA 99216
(800) 367-2586

LOT: 30290889 CAST: 773 DROP: 58 INGOT: 3

Melted in USA
(ASTM B8/B557)
(EN 2002-1)

Tensile: Temper	Dir/#Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
T3	LT / 02 (Min:Max)	61.4 : 63.8 (423 : 440)	41.6 : 42.8 (287 : 295)	18.3 : 18.6

(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual	0.07	0.18	4.6	0.59	1.3	0.01	0.16	0.02	0.01	0.00	TOT 0.02

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
2024	MIN 0.00	0.00	3.8	0.30	1.2	0.00	0.00	0.00	0.00	0.00	MAX 0.05
	MAX 0.50	0.50	4.9	0.9	1.8	0.10	0.25	0.15	0.05	0.05	TOT 0.15
LINER	MIN 0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	MAX 0.03
1230	MAX 0.25	0.30	0.10	0.05	0.05	0.03	0.05	0.03	0.03	0.03	TOT 0.00

Aluminum Remainder

CERTIFICATION

Kaiser Aluminum, Trentwood Works, is ISO 9001, AS9100, and ISO 14001 certified, and hereby certifies that all material shipped under this order: * has been inspected, tested, and found to be in conformance with the requirements of the specifications indicated herein. All test equipment and measuring devices are calibrated and certified in accordance applicable specifications. For material thicknesses outside specification limits, mechanical properties are as shown herein and chemical composition meets specification requirements. Reported elongation values have been measured as elongation at fracture. * was melted in the United States of America or a qualifying country per DFARS 225.872-1(a), was manufactured in the United States of America, and meets the requirements of DFARS 252.225 for domestic content. * has been thermally processed in compliance with AMS 2772, where applicable. * is mercury free, within the limits of detection of ASTM E1215 (<1ppm). * is in compliance with RoHS 2, European Union Directive 2011/65/EU. * is in compliance with European Chemical Agency, ECHA, REACH regulations, (EC) No 1907/2006, and Kaiser regularly monitors these regulations for updates. * is free of conflict minerals, as defined in Section 15.2 of the Dodd-Frank Act. * is free of weld repair. * meets the reporting requirements of EN10204, Type 3.1. Any warranty is limited to that shown on Kaiser Aluminum's standard general terms and conditions of sale. Test reports are on file, subject to examination. Test reports shall not be reproduced except in full, without the written approval of the Kaiser Aluminum Laboratory. The recording of false, fictitious or fraudulent statements or entries on the certificate may be punished as a felony under federal law.

MICHAEL PESKE, PT LAB PROCESS ENGINEER

Michael Peske

Plant Serial: 4550025
Kaiser Order Number: 1280065
Line Item: 3

SPECIFICATION CONTROL DRAWING

Line 9
M2024T3S.050

PURCHASE MATERIAL: 2024-T3 ALUMINUM SHEET

SPECIFICATION: QQ-A-250/4 OR AMS-QQ-A-250/4
OR ~~AMS-4937~~
OR ASTM B209

A

PART NUMBER: M2024T3S|XXX|THK

WHERE ".XXX" = SHEET THICKNESS (IN INCHES)
EG. 0.063" THICK SHEET = M2024T3S.063

PREFERRED SIZE: .XXX BY 4FT BY 10FT

RELEASED
2009-03-23

B	REFORMAT DWG. ADD ASTM B209 SPEC (ZN D3-1), PAR 08-020A	CP	09.07.07
A	NEW ISSUE	DS	01.09.24
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	09.07.07		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		REV. B	
DRAWING NO. M2024T3S		SHEET 1 OF 1	
TITLE 2024-T3 SHEET SPEC		SCALE NTS	
COMMENTS: 0.063" THICK SHEET PER QQ-A-250/4 THIS DOCUMENT IS THE PROPERTY OF DART AEROSPACE LTD. IT IS TO BE USED FOR ANY PURPOSE OR FOR ANY OTHER PERSON WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE LTD.			

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M2024 T35.050
 DATE: 19/02/20

PO / BATCH NO.: P0042292 / 5155269

MATERIAL CERT REC'D: Yes
 QUANTITY RECEIVED: 485F
 QUANTITY INSPECTED: 485F
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 0.050"
 THICKNESS RECEIVED: 0.050"
 SHEET SIZE ORDERED: 4'x12'
 SHEET SIZE RECEIVED: 4'x12'

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	<input checked="" type="radio"/> N	
CORRECT FINISH	<input checked="" type="radio"/> Y	N	
CORROSION	Y	<input checked="" type="radio"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y	N	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="radio"/> Y	N	ASTM B209
CORRECT THICKNESS	<input checked="" type="radio"/> Y	N	
PHOTO REQUIRED	Y	<input checked="" type="radio"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y	N	MT 3022008 B9
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y	N	
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	<input checked="" type="radio"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	<input checked="" type="radio"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>61</u> 9-89	SIGNED OFF BY: _____
DATE: <u>FEB 20 2019</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in